



TUSCANY™ 
Vinyl Replacement Windows



Replacing your windows has many benefits. Replacing with



“All of my neighbors love my new Milgard Tuscan windows. There have been four Milgard window installations on my block since I got my new windows and doors. Looks like the Joneses are keeping up with me.”

—Laney Cancilla, homeowner

Milgard Tuscany™ Series benefits you even more.

New windows are a smart investment.

If you've been wondering whether or not it's time to replace your old windows, consider the following:

- New windows are more energy efficient, making your home more comfortable in the winter and summer.
- New windows can keep out outside noises making your home feel more peaceful and serene.
- New windows can enhance your home's beauty and curb appeal.
- Replacing windows is one of the easiest home improvement projects. Installation often takes just one day.
- Replacement windows give you a great return on your investment: 99.2% according to a 2005 research study conducted by *Remodeling* magazine, a Hanley Wood, LLC trade publication.



Replacing your windows is like any other home improvement project. The hardest part is getting started. The good news is we've created this brochure to give you all the information you need to make a smart replacement window choice for your home.

Replacement Windows
Return on Investment

99.2%

2005 research study, conducted by *Remodeling* magazine, a Hanley Wood, LLC trade publication.

Why Tuscany™ Vinyl Replacement Windows are a great



choice for your home...



Why choose Milgard Tuscany™ windows?

Milgard is one of the largest and most trusted names in windows and doors. For over 45 years, we've demonstrated our commitment to improving vinyl window technology. Our most recent advancement, 3D MAX™ energy package, can help improve u-factor by as much as 23%. By improving u-factor, the energy efficiency and comfort of your home improves.

A lifetime of satisfaction and peace of mind.

Milgard Tuscany Series replacement windows offer what is quite possibly the best homeowner's warranty in the industry. Every properly installed Milgard Tuscany window is guaranteed against defects in workmanship for as long as you own and live in your home. Tuscany windows even have a Full Lifetime Glass Breakage Warranty. In the unlikely event that you do need repairs, we'll take care of it free of charge, and that includes materials and labor. No hassles. No hidden exceptions. To learn more about our warranty, visit milgard.com.

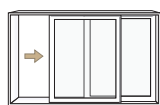
Why can we give you such an outstanding warranty?

Milgard sets very high production and quality standards, and we partner with only the very best dealers. We have manufacturing facilities throughout the country. Our facilities are closer to our customers, most within a three-hour drive, ensuring that we can rapidly deliver windows and quickly fulfill our warranty promises.

Awards give you added assurances.

We've been named "Best Quality in the Nation" six times by *Builder* magazine. We've been named the national "Most Used Vinyl Window" four times by *Builder* magazine. Both *Professional Remodeler* and *Professional Builder* magazines have named us "Most Preferred Vinyl Window" for the past three years.

CHOOSE THE TUSCANY WINDOW STYLE OR CONFIGURATION THAT BEST SUITS YOUR HOME STYLE AND ARCHITECTURAL NEEDS.



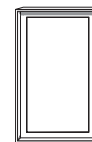
Horizontal
Slider



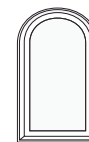
Single
Hung



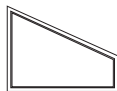
Double-Hung
with Tilt Sashes



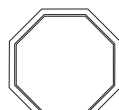
Picture



Round-Top



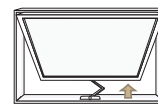
Four-Sided
Gable



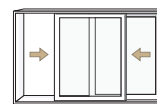
Octagon



Casement



Awning



Double-Slider*

*Not available in all locations. Contact your local Milgard dealer for details.

TAN TUSCANY VINYL
PICTURE WINDOWS WITH 1 1/16" SCULPTURED GRIDS

Tuscany™ vinyl replacement windows. Smart looks and



TAN TUSCANY VINYL
FIXED CASEMENT WINDOWS WITH 5/8" FLAT GRIDS

Tuscany Vinyl Replacement Windows

The Tuscany Series was specifically designed for replacement and remodeling applications. These architecturally styled windows give you advanced features you simply won't find on other windows, like Milgard's exclusive SmartTouch™ lock and PureView™ screen. This innovative screen uses smaller diameter thread, which both improves the view and curb appeal by reducing the appearance of the screen. Plus, Milgard windows are easy to clean, operate effortlessly and are virtually maintenance-free. All of which makes Tuscany a smart choice for your replacement project.

smart features make them a smart choice.

SmartTouch™ Lock

Milgard's exclusive new SmartTouch lock comes standard on all Tuscany™ windows.



CHOOSE FROM TWO
VERSATILE COLORS



All Tuscany frames, grids and hardware are available in matching white or tan. Colors shown are approximate due to printing limitations.



- Visual lock status identification. When the window isn't fully closed, the lock handle is raised. At a glance from across the room, you'll know whether or not your window is locked.
- One-touch function. You can unlock, open and close the window with just one hand.
- Clean design. Our SmartTouch is built into the sash rail. The lock profile is essentially flush with the window for a sleek, sophisticated look.
- Peace of mind. When your window is closed, it's locked. SmartTouch exceeds the toughest forced entry requirements.
- Built to last. SmartTouch is built tough to work with ease for as long as you own your window.

The inside view...

DESIGN DETAILS

- Frame details such as shadow lines and mitered glazing bead enhance window aesthetics.
- Even sight lines between multiple combination windows deliver an architecturally pleasing look.
- Innovative folding operator handles give Tuscany casement and awning windows a sleek and polished appearance.
- Our commitment to quality is clearly seen in our new PureView™ screen. Standard on all Tuscany windows, the new screen gives you clearer sight lines for improved clarity, more light and better views.



FOLDING NESTING OPERATOR
ON CASEMENTS AND AWNINGS

COMFORT AND FUNCTION

- Constant force sash balancing technology on the double-hung window provides smooth operation and tilt sash functionality.
- Vent stops for controlled ventilation.
- Engineered window screen pull rail makes it easy to install and remove screens.

PEACE OF MIND

- Quite possibly the best homeowner's warranty package in the industry:
Milgard's Full Lifetime Warranty plus an added Lifetime Glass Breakage Warranty.
- Milgard's factory-trained service specialists, who are very familiar with all of our windows' designs, perform all warranty-related repairs and replacements.

Style and substance. Tuscany™ replacement windows give

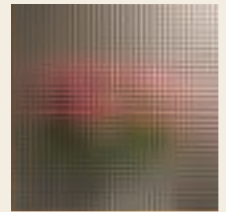
Options that reflect your sense of style.

Enhance the look of your Tuscany windows by going beyond their standard configurations.

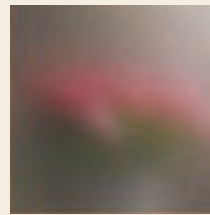


OBSCURE GLASS

To add privacy where window coverings are impractical or undesirable, we recommend obscure glass. Our obscure glass can be tempered for safety and is available in numerous styles, some of which are shown here.



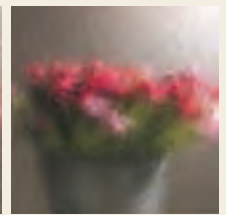
CROSS REED



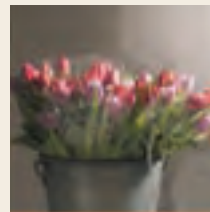
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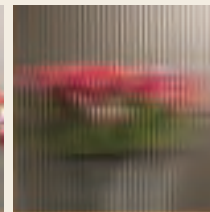
RAIN



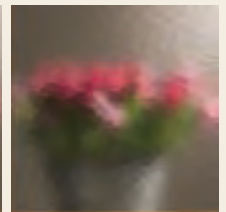
GLUE CHIP



MATTELUX



NARROW REED



AQUATEX

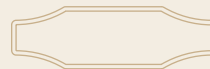
GRID OPTIONS

Get even more creative with grids. By simply altering the grid design, you can dramatically impact your home's curb appeal. Below are just a few of the many possibilities grids offer to you.

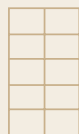
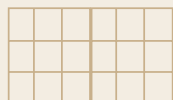
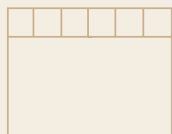
Many of our grids are placed inside of our dual-glazed insulated glass units, making it easy to clean. Plus, our window grids are perfectly color-matched to your window.



5/8" FLAT GRID
Our narrower flat grid works equally well in traditional and contemporary homes.



1-1/16" SCULPTURED GRID
This grid is ideal for older homes or newer homes with more traditional designs.



Simulated Divided Lites*

Our Tuscany windows offer you the choice of Simulated Divided Lites (SDL). SDLs are 7/8" wide grids that are applied on both the inside and outside glass panes that add depth to the grid's appearance. A third grid is also placed between the two glass panes to give your window a more authentic divided lite look. SDL grids are a perfect finishing touch to traditional homes.

* Simulated Divided Lites are not available in all markets.

you aesthetic and energy efficiency options.



All Tuscany™ windows come standard with Milgard's exclusive SunCoat® Low-E insulating glass and meet ENERGY STAR® ratings. For those who desire even higher energy efficiency and comfort, Milgard offers 3D™ and 3D MAX™ energy upgrades.

THREE DIMENSIONS OF PERFORMANCE

At Milgard, we incorporate three elements in the design of every window. It starts with our engineers, known for their industry-leading window designs using Milgard patented technologies. We then produce our own vinyl frame materials in house, using only the highest quality materials. We complete our windows with the best glass unit technology available. The result: windows that minimize both heat transfer and heat loss, delivering superior energy efficiency for a lifetime of comfort and peace of mind.

GOOD



The superior design of our standard windows meets ENERGY STAR requirements.

BETTER



At least a 10% increase in performance. Upgraded components are added for a perfect balance of performance and value.

BEST



Up to 23% increase in performance from standard offering. Delivers what you need to achieve the highest performance—where you need it.

QUALITY MATCHED COMPONENTS

Only Milgard varies the selection of quality components used in its energy packages by geography, perfectly matching the window to the climate. Every part of your Milgard window is made to our strict specifications—another reason why we can offer our Full Lifetime Warranty.



SunCoat is a clear coating applied standard to one side of the glass in all our dual-pane windows. This microscopically thin coating reflects heat from its source in the summer and retains heat inside in the winter while also reducing harmful UV rays that fade carpet and furniture up to 84%.



SunCoatMAX provides the best clarity and highest performance of all solar gain Low-E glass products. It reduces harmful UV rays that fade carpet and furniture up to 95% while still maximizing light in your home.

EdgeGard™ SPACER

Traditional spacers simply divided two panes of glass and didn't contribute to a window's efficiency. Milgard's EdgeGard spacer uses a more advanced design that provides superior insulating properties and reduced condensation.

EdgeGardMAX™ SPACER

Milgard's EdgeGardMAX spacer is state of the art utilizing a patented all-foam design. All-foam spacers conduct noticeably less energy, thereby making cold windows feel warmer and warm windows feel cooler. With up to 18% improved sound absorption over traditional spacers you will hear less noise.

Inside and out, Milgard windows and doors can give



before:
MILL FINISH ALUMINUM SLIDING DOOR



after: WHITE CLASSIC
VINYL SLIDING PATIO DOOR
WITH Z-BAR FRAME

Complete your home's transformation with doors and specialty windows.

Windows are only the beginning. With our selection of patio doors and specialty windows like bay, bow or garden windows, you can complete an entire job with the quality of Milgard. All are made with the same attention to detail and commitment to quality found in every Milgard product so your home can feel like new for a long time to come. We have many door styles that complement Tuscan™ windows, such as Milgard Classic Sliding Patio Doors, Classic French-Style Sliding Patio Doors and inswing/outswing Fiberglass Patio Doors.

BAY WINDOWS



BOW WINDOWS



DOOR CONFIGURATIONS



◀ VINYL FRENCH-STYLE SLIDING PATIO DOOR. THIS DOOR COMBINES THE LOOK OF A FRENCH DOOR WITH THE SPACE-SAVING EASE OF A SLIDING PATIO DOOR

▶ SECURE, TWO-POINT LOCKING DOOR HANDLES IN MATCHING COLORS ARE STANDARD ON ALL MILGARD CLASSIC SLIDING PATIO DOORS



your home a fresh look in as little as one day.

Hassle-free, headache-free easy installation.



**STEP 1:
MEASURE OPENING**
Before any window or door is removed, the openings are carefully measured to make sure every unit is built to your required size.



**STEP 2:
REMOVE OLD UNIT,
INSTALL NEW WINDOW**
Your Milgard dealer is experienced with which method of installation is best for each type of exterior finish.



**STEP 3:
INSULATE AND
TRIM INTERIOR**
Perimeter insulation is added to seal drafts, and interior trim, which varies by dealer, to create a finished look.



**STEP 4:
SEAL AND FINISH
EXTERIOR**
Seal to make watertight and touch-up. That's it.

Milgard offers the installation flexibility your installer requires plus the decorative options you desire.

Installation Configurations



BLOCK
Enables quick "tilt-in" installation with almost no disruption to siding or interior trim casework.

NAILING FIN
Perfect for home additions and remodeling where siding is removed. Available in 1-1/4" and 2" nail-fin widths, with a 1-3/8" setback.

Z-BAR™
Makes replacing windows on stucco homes fast and easy, eliminating the need for costly repairs. Milgard Z-bar options provide an integral window trim and are available in standard and wide width options.

Decorative Trim Options



**3/4" FLAT
J-CHANNEL**

**1" CONTOUR
J-CHANNEL**

**2" BRICKMOLD
J-CHANNEL**

Choose from 3 decorative trim options to visually enhance homes with brick or lap siding exteriors. J-Channel options require a 2" nail-fin frame.



We're leading the industry again with our Full Lifetime Warranty with glass breakage coverage.

We believe so strongly in the quality of our windows that we stand behind every Milgard window and patio door we build. Our Full Lifetime Warranty promises that we will repair or replace any defective Tuscan™ replacement window or door free of cost to the original homeowner. Parts and labor included.

When we say full, we mean it. Unlike many other manufacturers, our warranty now includes glass breakage. (See milgard.com for all the details.)

Tuscany features & benefits

- Full Lifetime Warranty which includes Glass Breakage
- Milgard's Exclusive SmartTouch™ Lock
- PureView™ Screen Standard
- Two Colors: Tan & White
- Low Maintenance in Any Climate
- Nesting Handles Standard on Casements and Awnings
- Standard SunCoat® Low-E Energy Saving Glass
- Custom Sizes at no Additional Charge
- Designed for Replacement/Remodel or New Construction Applications
- Traditional Wood Window Look
- Never Needs Painting
- Factory Service Supported
- Reduces Exterior Noise
- ENERGY STAR® Qualified in All 50 States
- 3D™ and 3D MAX™ Energy Packages Available

The Tuscan Series is also suitable for new construction and remodeling projects with nail fin frame options available.



1.800.MILGARD · milgard.com



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Portland

UTAH
Salt Lake City

VIRGINIA
Fredericksburg

WASHINGTON
Tacoma
Marysville

Tuscany™ SmartTouch™ SunCoat® SunCoatMAX™ PureView™ Classic™ EdgeGard™ EdgeGardMAX™ 3D™ and 3D MAX™ are trademarks of Milgard Manufacturing, Inc.

ENERGY STAR® is a registered trademark of the U.S. Department of Energy. Milgard Windows is proud to be an ENERGY STAR® partner, with all Tuscan series products ENERGY STAR® qualified for all U.S. zones.

Milgard Tuscan vinyl windows meet criteria for structural integrity and reliable performance established by the American Architectural Manufacturers Association (AAMA). Consult your Milgard representative for specific test information.

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